



日照瑞科特工贸有限公司扣件产品检测报告



RRICOM INDUSTRIAL CO., LIMITED Clamp Test Report

编号 Number: RS20161009S1

检验类别 Category: () 过程检 Process inspection (✓) 出货检 Shipment inspection

检验日期 (Inspect Date): 9th, Oct. 2016

Order No. : 订单号	Not Confirm	Qty. Order 订单数量	Not Confirm	Surface Treatment 表面处理	热镀锌 Hot Dip Galvanized
Part name 产品名称	美式重型扣件 America Type Heavy Duty Swivel Clamp	Material 材质	High Quality Q235	Checker	WEILIU
Qty. Inspect 抽检数量	8	Packing measure 包装方式	编织袋+铁托 Woven Bags & Pallet	检验员	

检测项目 Test Items	抽样 (Sample)	S1	S2	S3	S4	S5	S6	S7	S8
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产品外观 Inspection for production	1. 产品字标 Logo	无 (NO)							
	标准件配置 Standard Configuration	M14-95 眼形螺栓; S22-H19 螺母 (AMERICA TYPE BOLT AND NUT)							
	3. 盖板厚度 Plate Thickness	9.0mm	8.9mm	8.9mm	8.7mm	8.8mm	8.9mm	9.0mm	8.8mm
	4. 螺栓直径 Diameter of the bolt	13.7mm	13.7mm	13.7mm	13.7mm	13.7mm	13.7mm	13.7mm	13.7mm
	5. 螺栓长度 Length of the bolt	95mm	95mm	95 mm	95mm	95mm	95mm	95mm	95mm
	6. 螺母对边 Opposite side of the nut	21.7mm	21.7mm	21.7mm	21.7mm	21.7mm	21.7mm	21.7mm	21.7mm
	7. 扣盖打开角度 Angle of opening plate	95	90	94	95	91	94	94	95
	8. 规格 Specification	48.3mm	48.3mm	48.3mm	48.3mm	48.3mm	48.3mm	48.3mm	48.3mm
	9. 重量 Weight (kg)	1.730	1.730	1.730	1.729	1.730	1.731	1.730	1.730
	10. 中心轴铆钉间隙 central rivet space	0.8mm	0.6mm	1.0mm	0.9mm	0.8mm	0.8mm	0.8mm	0.9mm
螺栓、螺母检验 inspection for bolts and nuts	螺栓预紧力=160nm The pre tightening force of the bolts	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok

防滑 Anti skid	The pre tightening force of the bolts 螺栓上紧力=50nm							
	P=5kn	P=10kn	P=15kn	P=20kn	P=30kn	P= 'kn		
	0	0.04	0.4	/	/			

破坏 Damage	The pre tightening force of the bolts 螺栓上紧力=50nm							
	P=15kn	P=20kn	P=30kn	P= kn	备注 Remarks			
	不破坏 OK	不破坏 OK	/	破坏 Damaged				

参照标准 Standard: ASTM ; EN74; Also fit for BS1139

检验意见 Advice: 下滑力 P=15kn 时, 下滑距离为 0.4mm; 破坏力 p=20kn 时, 扣件不破坏。

检验结论 Results: 合格 (ok)

2016年10月09日
核可 (Approved by) Haorong Ma

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Brand : RRICOM ; RSF

2016年10月9日